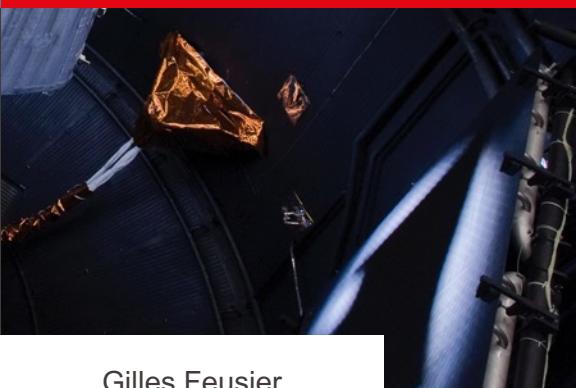




Introduction to the Design of Space Mechanisms

Theme 2:
Environmental
constraints
Part 1

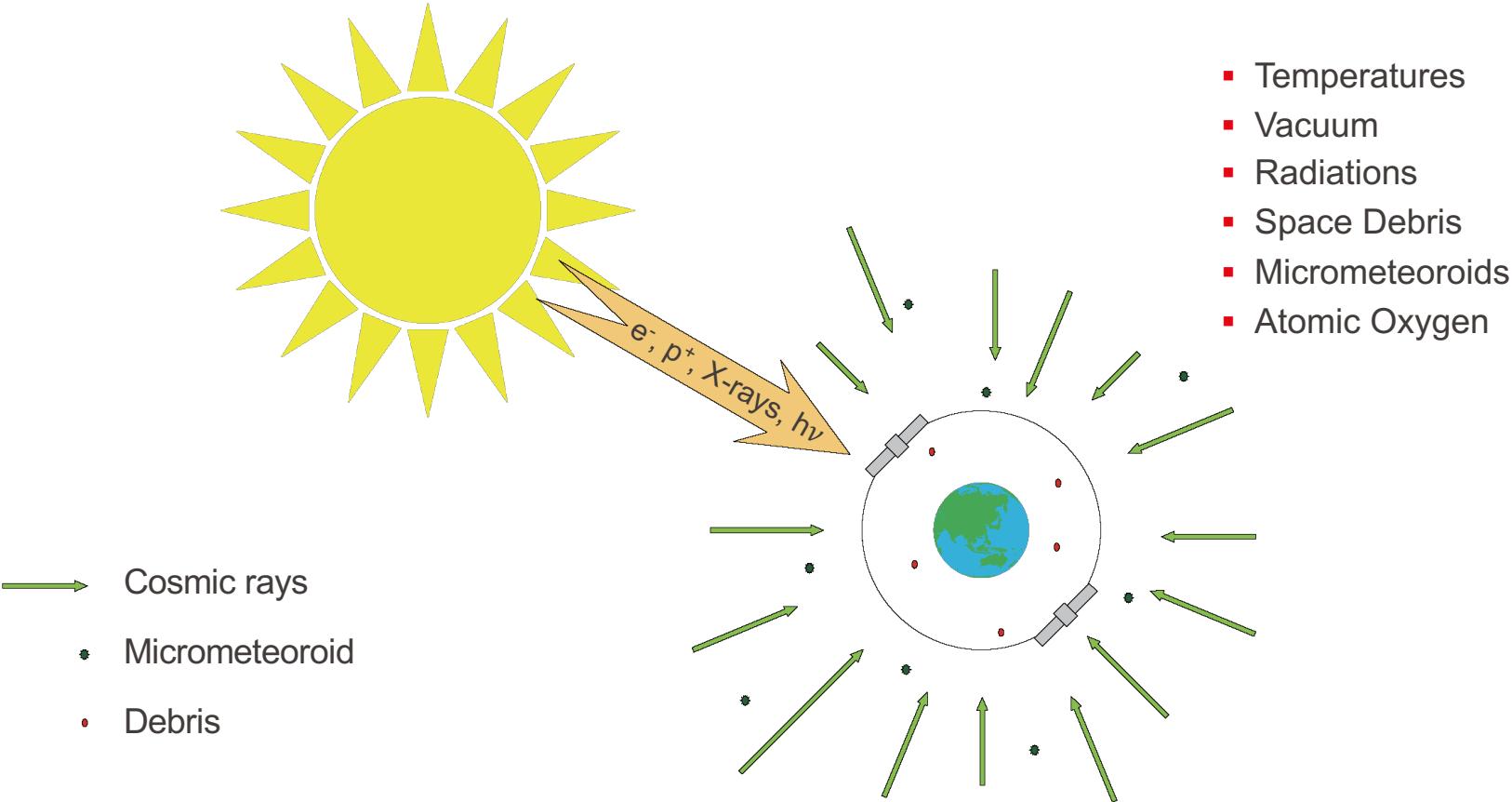


Gilles Feusier

Main environmental constraints:

- **Vacuum, Temperature**
 - **Outgassing**
 - Material evaporation
 - Recondensation (degradation of optics)
 - Outgassing of non-tight cavities (blind threaded holes ...)
 - Desorption effects: e.g. deformation of composite structures because of the evaporation of the absorbed water
 - Chemical effects on the materials (ATOX, aging, corrosion)
 - **Tribology Effects**
 - Change of the friction coefficient
 - Cold welding
 - Evaporation of lubricants
 - **Thermal Effects**
 - Heat exchanges through **radiation and conduction**
 - **Mechanical Effects**
 - Pressure and deformation of closed vessels, pipes, tanks, ...
 - Depressurization and re-pressurization: gas flow, movement of dust particles ...
 - **Electrical Effects**
 - Modification of insulation properties
 - Corona discharge
- **Radiations, Atomic Oxygen ...**
- **Vibrations and Shocks**

Space Environment Constraints



Space Environment Constraints

LEO

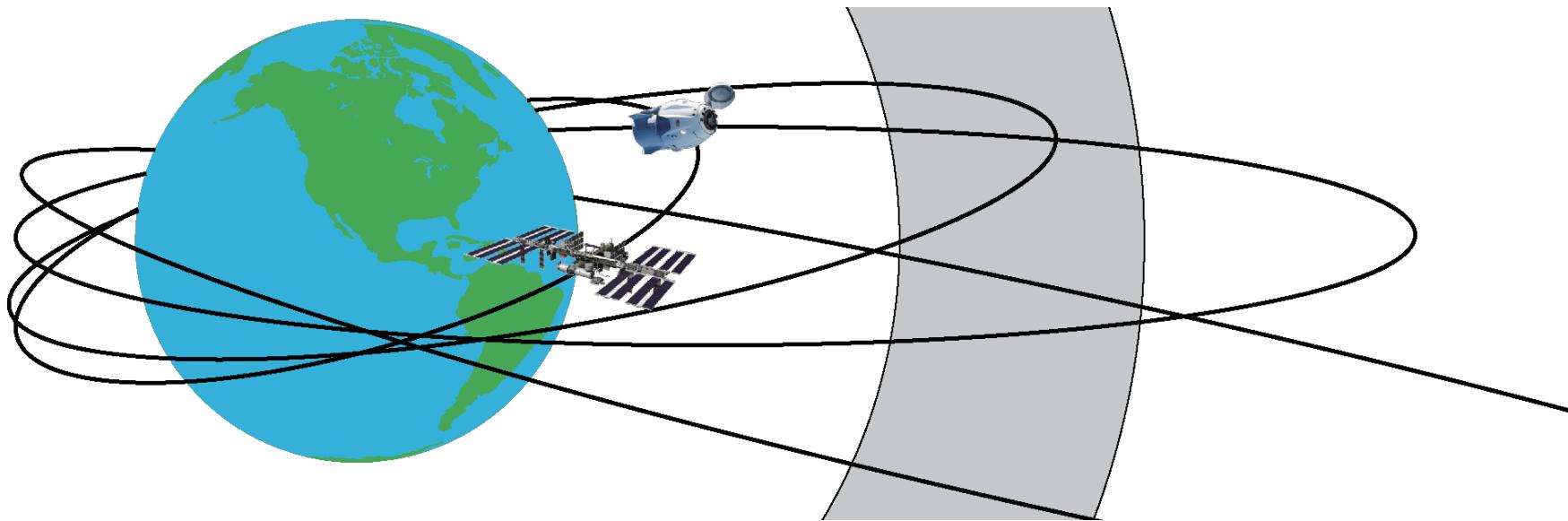
Atomic Oxygen
Meteoroids, Debris
Ultraviolet
Thermal Cycling
Vacuum

MEO

Van Allen Radiation
Meteoroids, Debris
Ultraviolet
Thermal Cycling
Vacuum

GEO

Solar Flare Protons
Spacecraft Charging
Ultraviolet
Thermal Cycling
Vacuum



- Interstellar medium in a galaxy such as the Milky Way:

(ref.: V. Baglin, Vacuum Systems Lecture 1, CERN 2019)

- Composed of molecules, ions atoms, cosmic rays and dust
- Atoms density:
 - $50 \times 10^6 \text{ H/m}^3$ at 100 K ($\sim 10^{-11} \text{ hPa}$)
 - 10^6 H/m^3 at 10'000 K ($\sim 10^{-11} \text{ hPa}$)



Source: NASA, ESA, Hubble

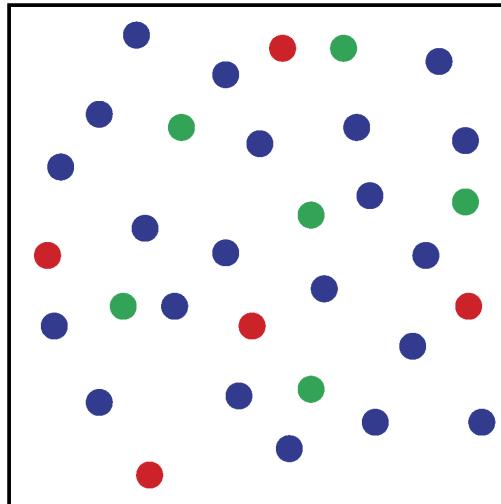
- Low Earth Orbit (LEO) at 500km:

- Highly ionized gas (O, N, H)
- Atoms density:
 - $3.2 \times 10^{11} \text{ H/m}^3$ ($\sim 10^{-6} \text{ hPa}$) - ECSS-E-ST-10-04C-Rev.1 low solar activity [1.1]

- Moon

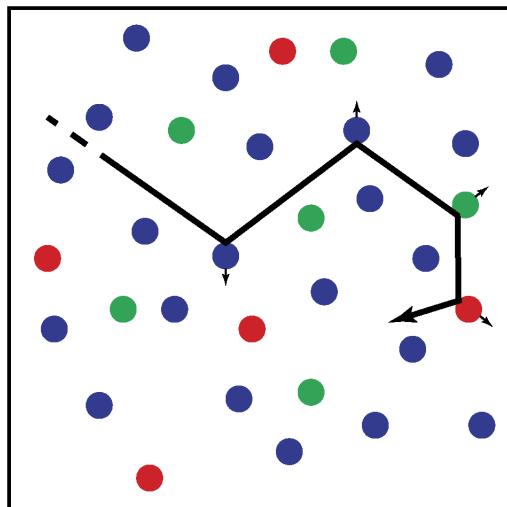
- Outgassing, dust, ...
 - Release of gases such as radon and helium resulting from radioactive decay
- Atoms density:
 - Pressure $\sim 10^{-8} \text{ hPa}$ (lunar night, very approximative)

- A large number of molecules:
 - Very small when compared to intermolecular distance
 - Rectilinear movement between collision
 - Elastic collisions: against other molecules or against walls



▪ Mean Free Path λ .

- It is distance that a molecule travel between two successive impacts with other molecules.



$$\lambda = \frac{k \cdot T}{\sqrt{2\pi} \cdot P \cdot \delta^2}$$

Where:

δ : Molecular diameter [m]

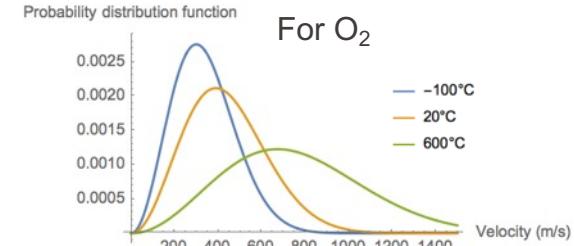
k : Boltzmann constant = $1.381 \cdot 10^{-23}$ [J·K $^{-1}$]

T : Temperature [K]

P : Pressure [Pa]

Average velocity (Maxwell-Boltzmann distribution):

$$\bar{c} = \sqrt{\frac{8 \cdot R \cdot T}{\pi \cdot M}}$$



Where:

R : Gas constant = 8.31 [J·mole $^{-1}$ ·K $^{-1}$]

M : Molecular mass [g·mole]

<http://tiny.cc/EE580vac>

Note:

With N_2 molecular diameter = 0.38 nm



Vacuum – Some order of magnitudes

- Mean free path:

$$\lambda = \frac{k \cdot T}{\sqrt{2\pi} \cdot p \cdot \delta^2}$$

$$\bar{c} = \sqrt{\frac{8 \cdot R \cdot T}{\pi \cdot M}}$$

- Average velocity:

$$\rho_p = N_A \frac{273.15K}{T} \frac{p}{1 \text{ atm}} \frac{1}{22.4 \text{ litres}} \quad (\text{ideal gas})$$

- Particle^(*) density:

$$n_c = \frac{1}{3} \rho_p \cdot \bar{c}$$

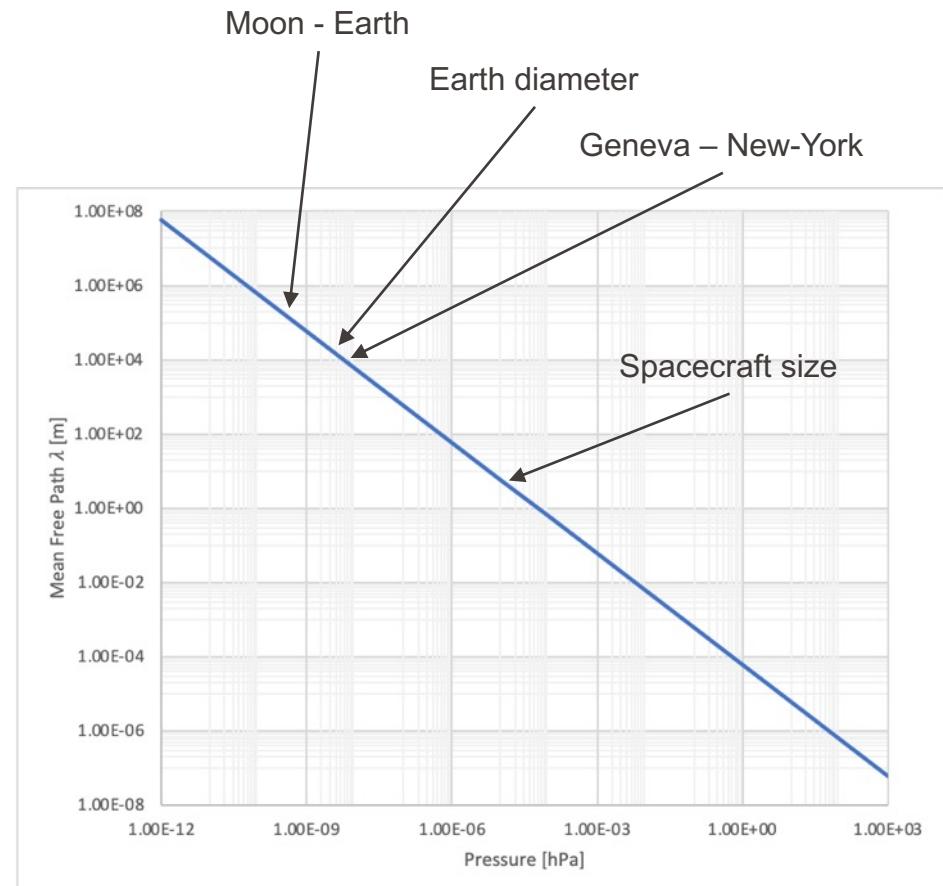
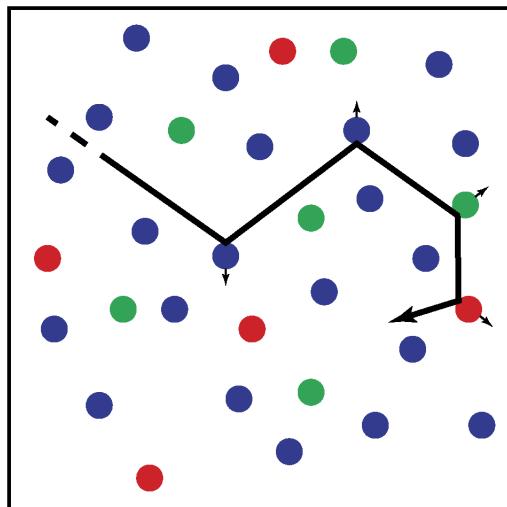
(*) particles = molecules or atoms

Molecule	δ [nm]	M [g/mole]	p [hPa]	T [°C]	λ [m]	c_{avg} [m/s]	ρ_p [cm ⁻³]	n_c [1/s/cm ²]
N_2	0.38	28	1013.25	20	$62.2 \cdot 10^{-9}$	471	$2.5 \cdot 10^{19}$	$3.9 \cdot 10^{23}$
			1013.25	1000	$270 \cdot 10^{-9}$	981	$5.8 \cdot 10^{18}$	$1.9 \cdot 10^{23}$
			10^{-6}	20	63.1	471	$2.5 \cdot 10^{10}$	$3.9 \cdot 10^{14}$
			10^{-6}	1000	274	981	$5.7 \cdot 10^9$	$1.9 \cdot 10^{14}$
H_2	0.27	2	1013.25	20	$123 \cdot 10^{-9}$	1761	$2.5 \cdot 10^{19}$	$15 \cdot 10^{23}$
			1013.25	1000	$535 \cdot 10^{-9}$	3670	$5.8 \cdot 10^{18}$	$7.1 \cdot 10^{23}$
			10^{-6}	20	125	1761	$2.5 \cdot 10^{10}$	$15 \cdot 10^{14}$
			10^{-6}	1000	542	3670	$5.7 \cdot 10^9$	$7.0 \cdot 10^{14}$

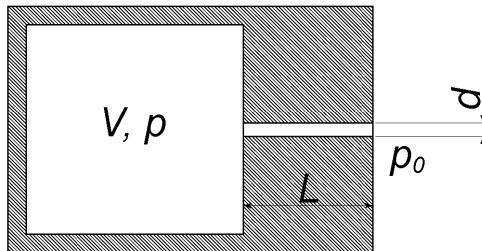
Pressure Conversion: 1000 mbar = 1 bar = 1 atm = 10^5 Pa = 1000 hPa = 760 mm Hg = 760 Torr

- Mean Free Path.

- It is distance that a molecule travel between two successive impacts with other molecules.



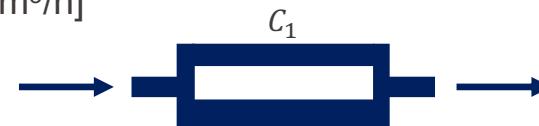
Vacuum – Outgassing of a cavity



Q : molecular flux [Pa·m³/s]

- Conductance (C): $Q = C \cdot (p - p_0)$ [l/s] or [m³/h]

- Adding conductances in parallel: $C = C_1 + C_2$



(Approximations)

- Adding conductances in series: $\frac{1}{C} = \frac{1}{C_1} + \frac{1}{C_2}$



- In high vacuum:

- Molecular flow
- Mean free path $\gg d$ (d = reference geometric dimension)

- Conductance in molecular flow: $C = \frac{\pi \cdot \bar{c} \cdot d^3}{12 \cdot L}$ \bar{c} : average velocity (Maxwell-Boltzmann)

Outgassing of cavities

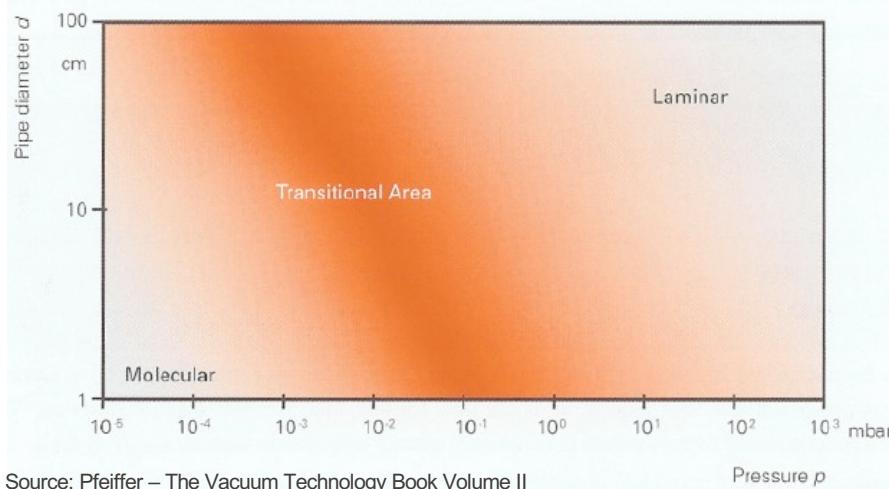
Classification of gaseous flows:

- Viscous flow (continuous): $K_n < 0.01$
- Transitional flow: $0.01 < K_n < 0.5$
- Molecular flow: $K_n > 0.5$

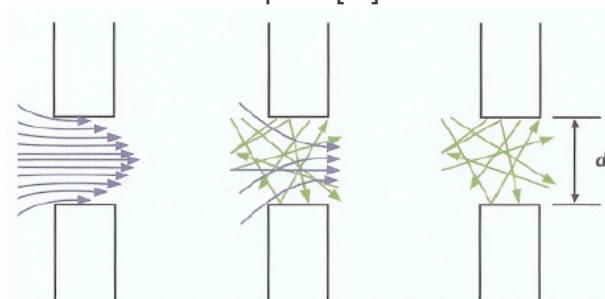
$$\text{Knudsen number: } K_n = \frac{\lambda}{d}$$

$$\begin{array}{ll} \text{Laminar flow} & Re < 2300 \\ \text{Turbulent flow} & Re > 4000 \end{array}$$

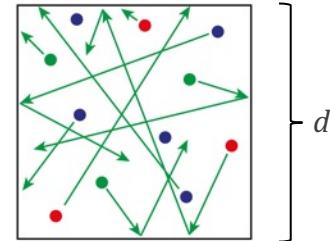
$$\text{Reynolds number: } Re = \frac{\rho \cdot v \cdot d}{\eta}$$



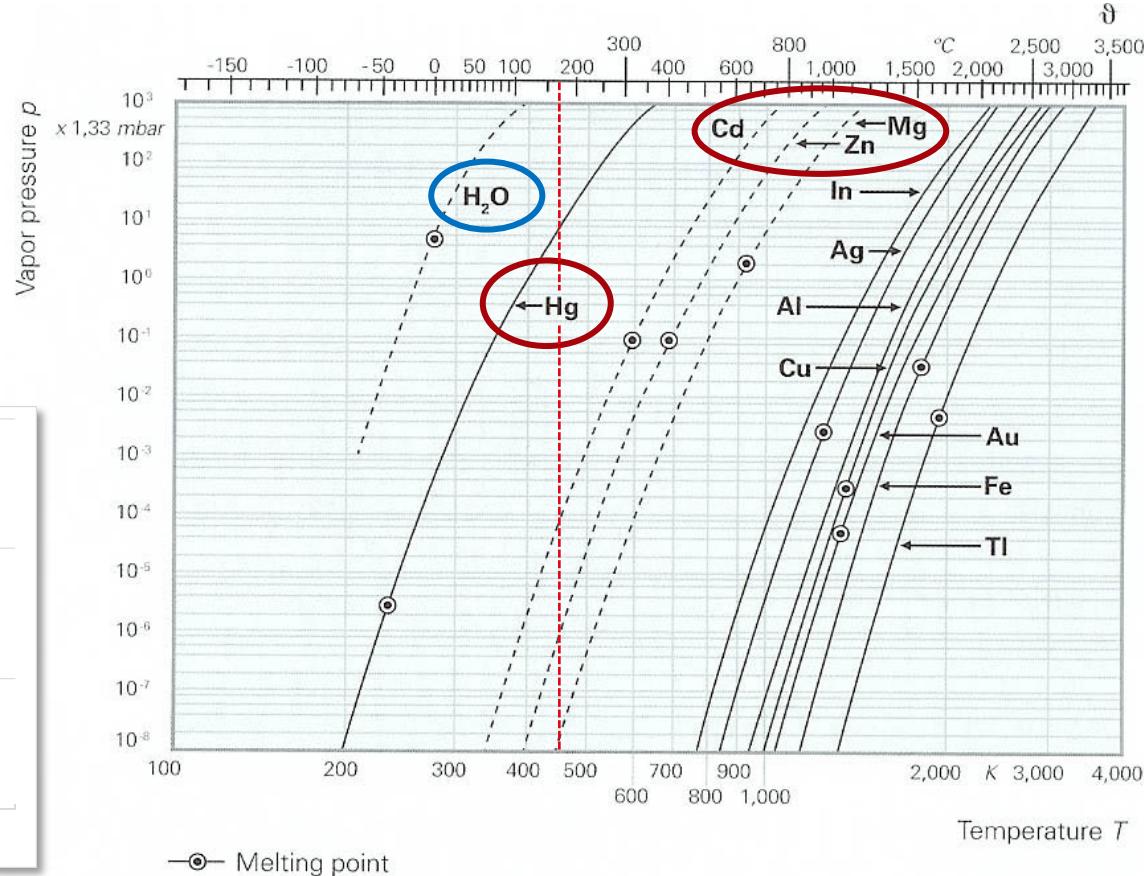
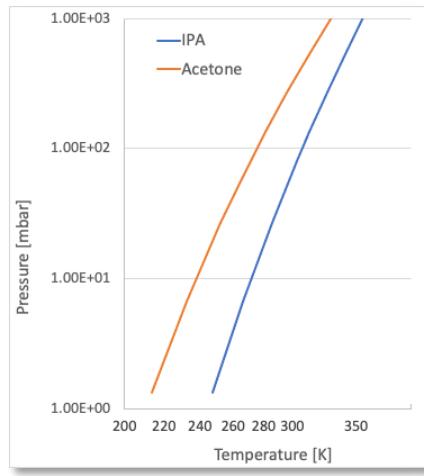
ρ : specific mass of the gas [kg/m^3]
 η : dynamic viscosity [$\text{Pa}\cdot\text{s}$]
 v : velocity of the gas flow [m/s]
 d : diameter of the pipe [m]
 λ : mean free path [m]



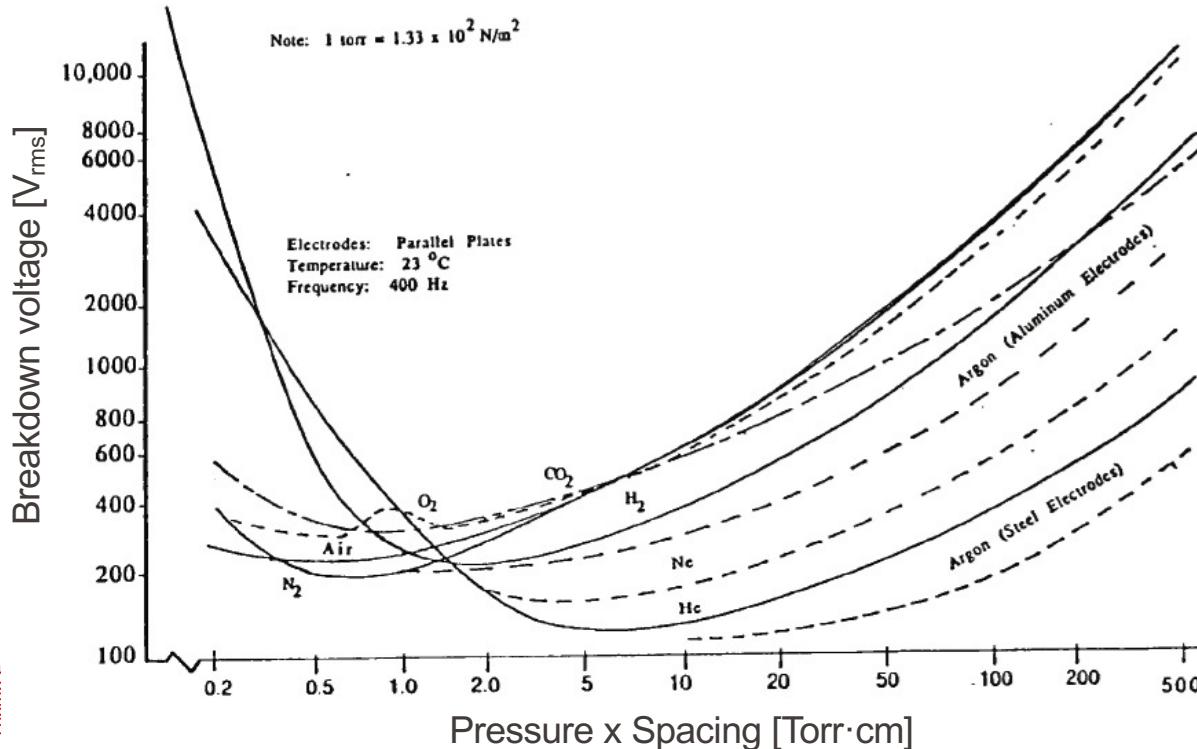
- Mean free path λ is of the order or larger than the typical dimensions d of the vacuum vessel
- Typically around $< 10^{-5}$ hPa for a vacuum chamber
- Molecular collisions with the wall of the vacuum envelope become preponderant
- Intermolecular interactions cease to have any effect on the gas displacement
- No more heat exchange by convection => radiation (and conduction) only



Vapor Pressure



Paschen Law – Breakdown Voltage



Source: Dunbar, W.G., High Voltage Design Guide: Aircraft, AFWAL-TR-82-2057, January 1983, pp. 31 / ECSS-E-HB-20-05A "Space engineering - High voltage engineering and design handbook"

Careful with uninsulated electrical lines

- Reading for the vacuum technology:
 - Paolo Chiggiato “**Outgassing properties of vacuum materials for particle accelerators**”, Proceedings of the 2017 CERN-Accelerator-School course on Vacuum for Particle Accelerators, Glumslöv [2.1a]

French only document (dedicated to technical staff)

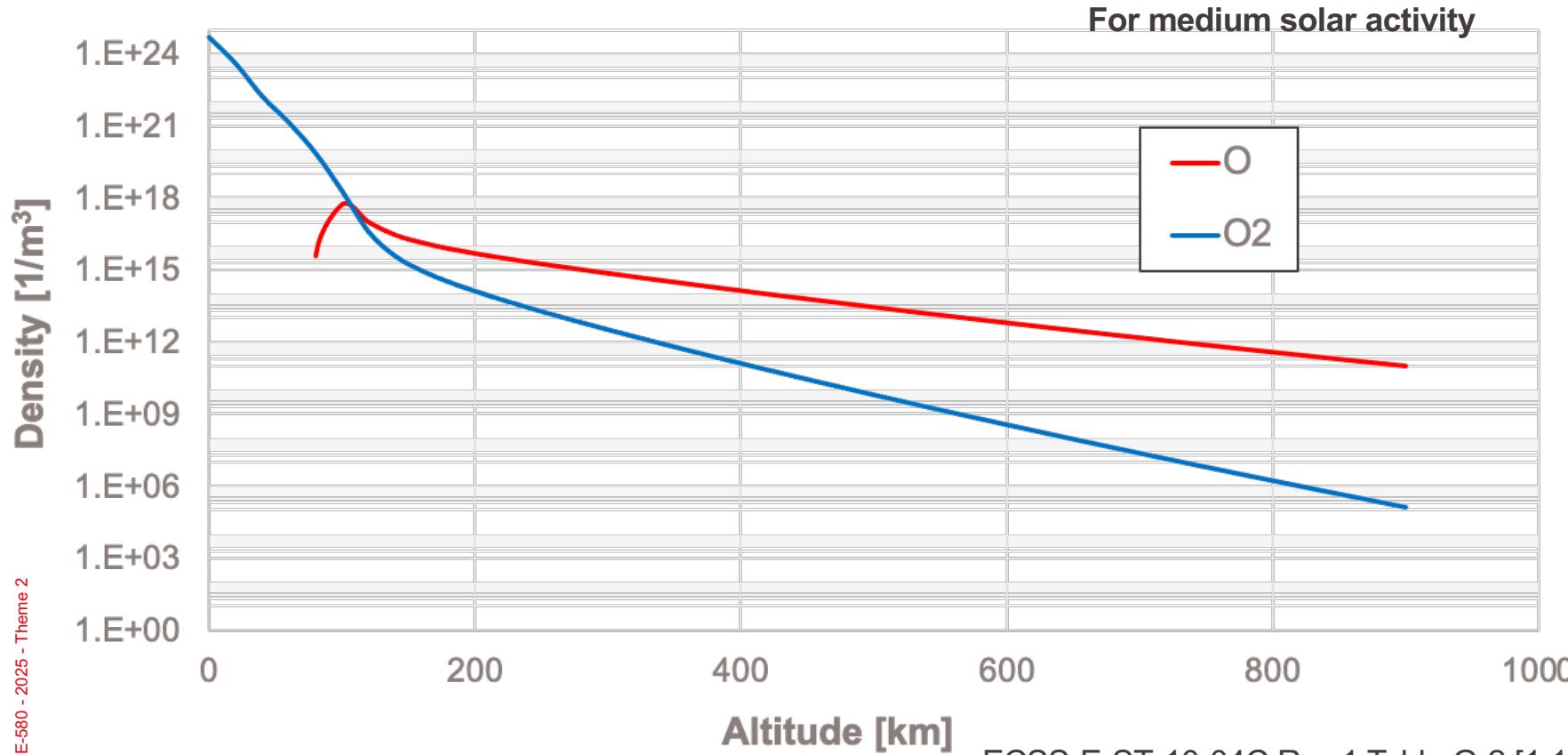
- Paolo Chiggiato “**Dégazage des solides en ultravide : quelques notions de base pour les techniciens du CERN**”,
CERN ATS/Note/2012/048 TECH (dated 2012-06-01) [2.1b]

- Some of the coming slides are extracts from the following document:
 - The **ESA SME Initiative Training Courses (2004)**
 - Materials Properties & Associated Test Methods for Non-metallic Materials: M. Van Eesbeek, ESA/ESTEC/TOS-QM

- **Atomic Oxygen (ATOX):**

- O , O^+ et O^{2+}
- High reactivity of O , O^+ et O^{2+}
 - Very short life on ground
 - LEO atmosphere: about 96% oxygen
 - O_2 molecules broken by UV's

Atomic Oxygen and Oxygen



- Erosion by Atomic Oxygen (ATOX):

- High reactivity of O, O⁺ et O²⁺

- Erosion, in particular of several **organic materials**

- KAPTON, MYLAR: high degradation
 - PTFE (TEFLON): quite good resistance
 - Epoxy: erosion
 - Glues: change of color, but low degradation of the gluing resistance
 - Paints: highly variable resistance
discoloration by UV

- **Metals:** Erosion and oxidation

- Silver: highly degraded by oxidation
 - Copper et Copper-Beryllium: strongly oxidized (also on ground)
 - Steel, Aluminum, Titanium: good structural resistance

ESA EURECA



Source: NASA



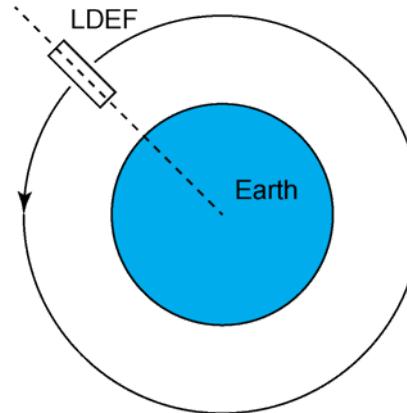
Source: Guido Schwarz



Study on the impact of space environment

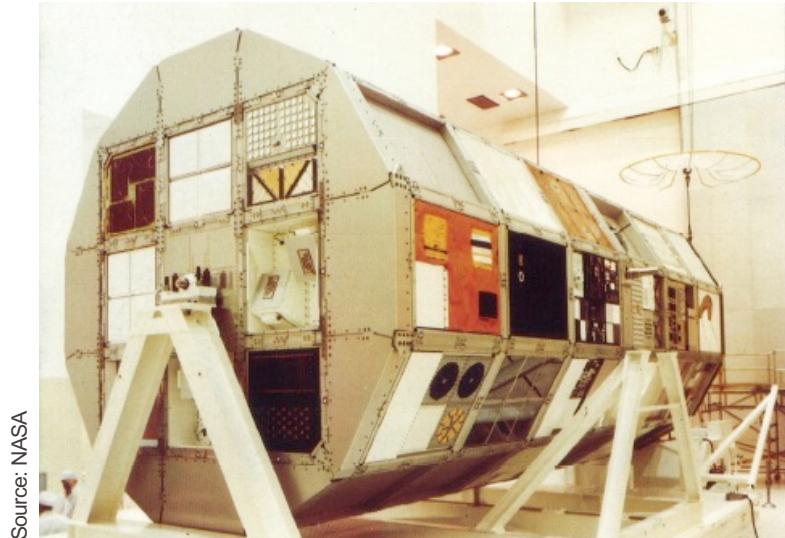
- NASA LDEF (Long Duration Exposure Facility)

- Technology spacecraft
 - $\varnothing 4.3 \times 9$ m
 - 11 metric tons
 - 57 experiences, of which 11 French ones (FRECOPA)
 - Launch: April 1984
 - Retrieval: January 1990
 - Circular orbit (inclination 28.5°):
 - 476 km BOL (Beginning Of Life)
 - 330 km EOL (End Of Life)
 - Orientation stabilized by gravity gradient (long axis always towards Earth)



Source: NASA

Study on the impact of space environment



Before flight

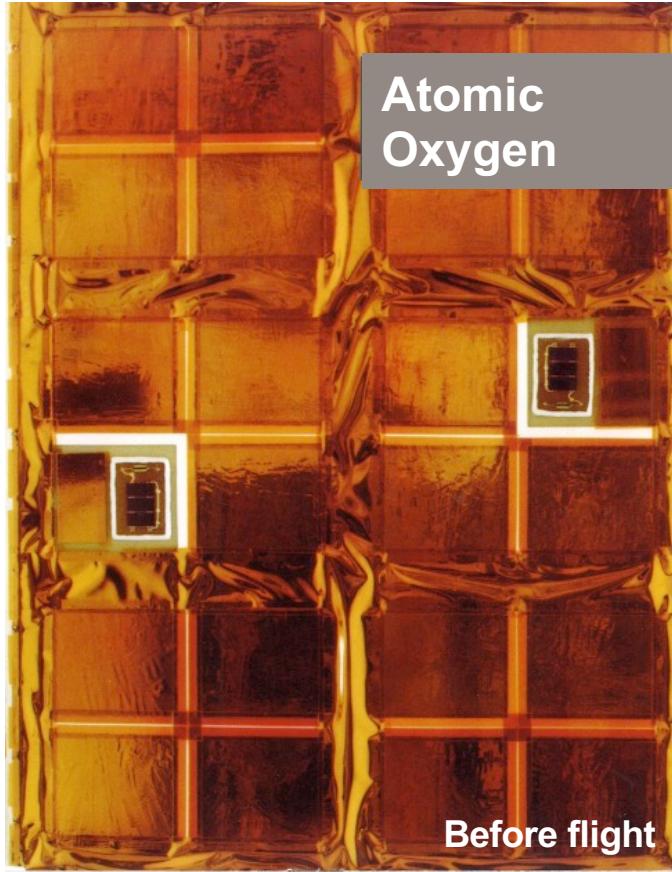
1984



After flight

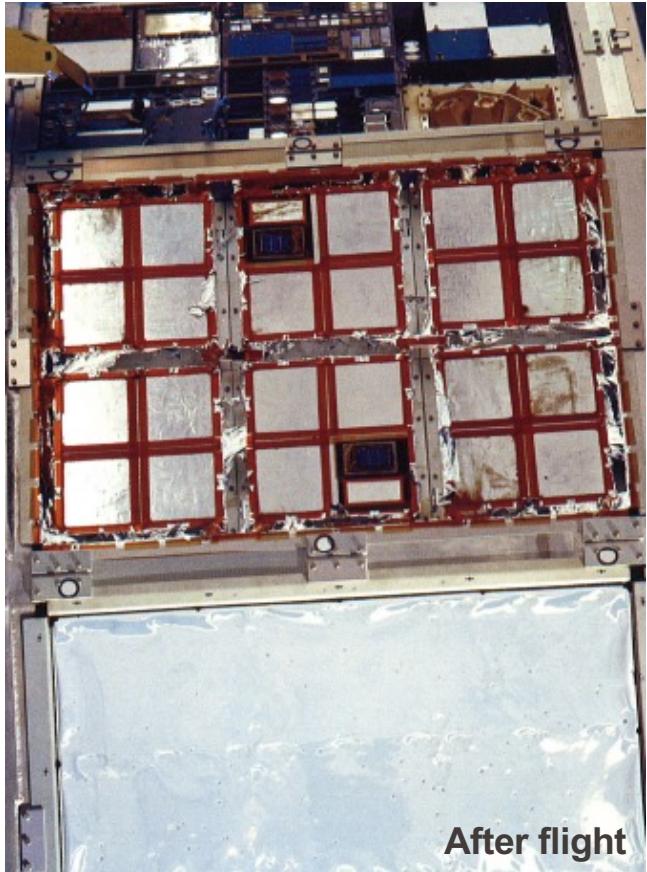
1990

Chemical effects



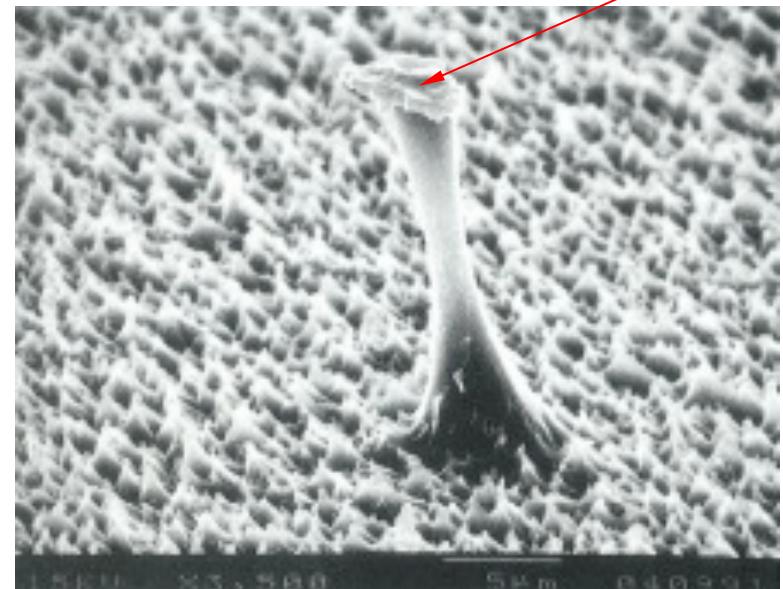
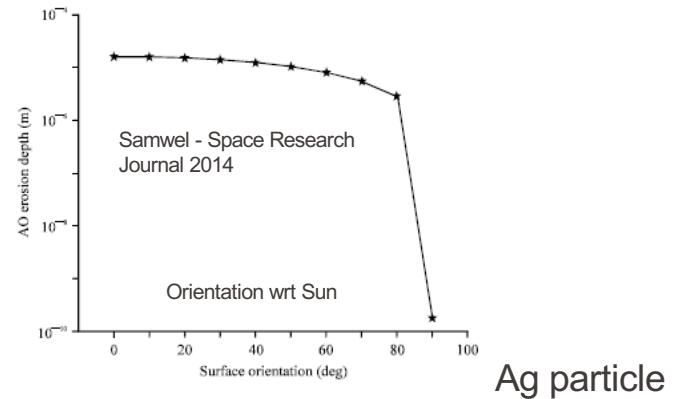
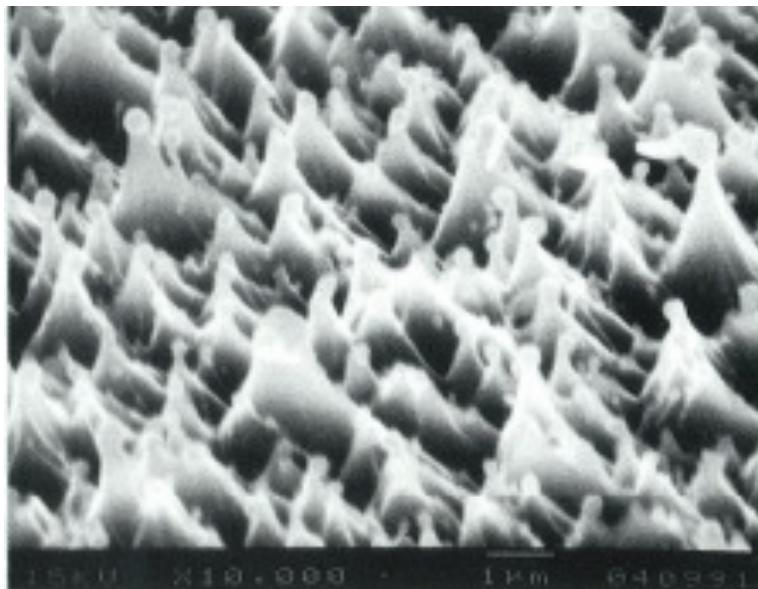
Aluminized Kapton
(125µm, Al, 200µm):

- Totally eroded Kapton
- Only Al layer, very brittle



Chemical effects

LDEF satellite: Silver coated PTFE exposed to ATOX



Other retrievable space experiments

- European Retrievable Carrier (EURECA) – ESA
 - 4.5-tonne satellite with 15 experiments
 - 515 km BOL (Beginning Of Life)
 - ~300 km EOL (End Of Life)
 - Launch (STS-46): July 1992
 - Retrieval (STS-57): July 1993
- Mir Environmental Effects Payload (MEEP) – NASA
 - Installed on MIR station docking module
 - Launch (STS-76): March 1996
 - Retrieval (STS-86): October 1997
- Materials International Space Station Experiment (MISSE) – NASA/DoD
 - Mounted externally on the International Space Station
 - Series of experiments. First launch in 2001.
- Euro Material Ageing (EMA) – ESA/CNES
 - Space Experiment Study on Ageing of MatErial (SESAME)
 - Bartolomeo platform (Airbus)
 - Attached to ISS European Columbus Module



Source: NASA



Source: NASA



Source: NASA

▪ Mechanical Effects

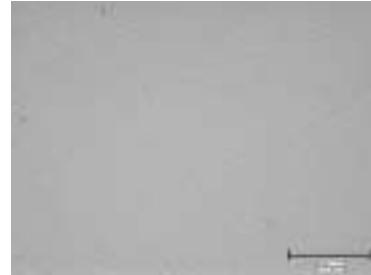
- Thermal expansion (incl. differential thermal expansion)
- Modification of the strength, embrittlement
- Fracture, cracks
- Creep
- Lubrication power, viscosity of lubricants
- ...

▪ Electrical Effects

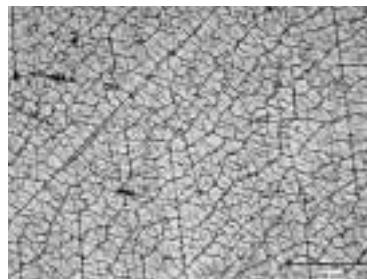
- Evolution of the characteristics of the material
 - Resistance
 - Operating point of semiconductors
 - Aging of electronic components
 - ...



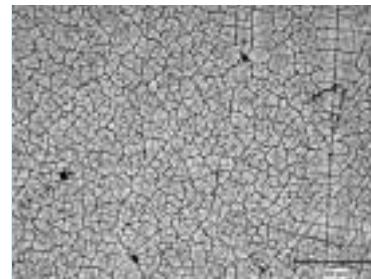
Vapor Deposited Aluminum (VDA)
On Fluorinated Ethylene Propylene (FEP)



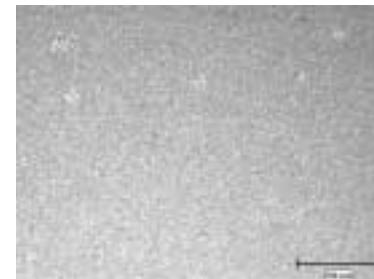
VDA layer at BOL



14 days aged at 200°C



44.9 days aged at 200°C

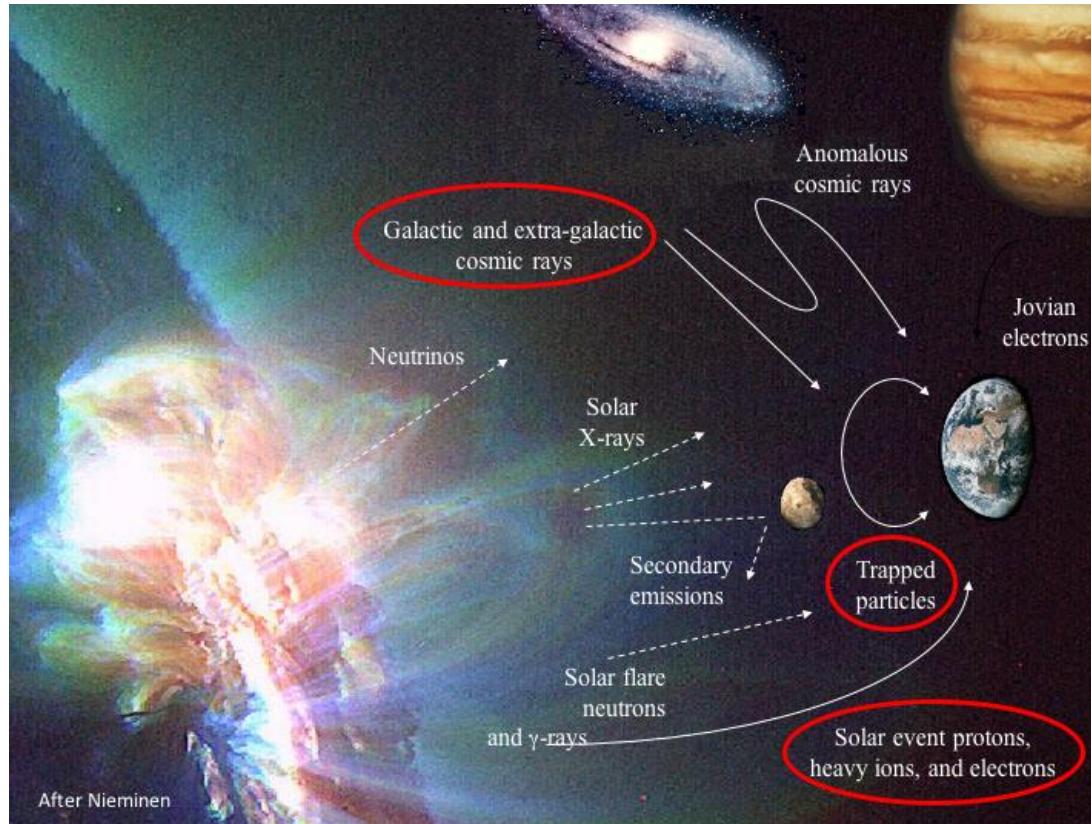


T.C. -100°C / +100°C

Source: ESA/M. Van Eesbeek

Radiations

- Source of radiation in space

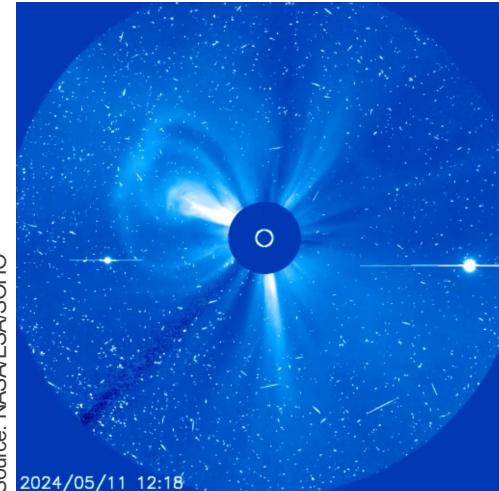


What are the sources of highest energy radiations?

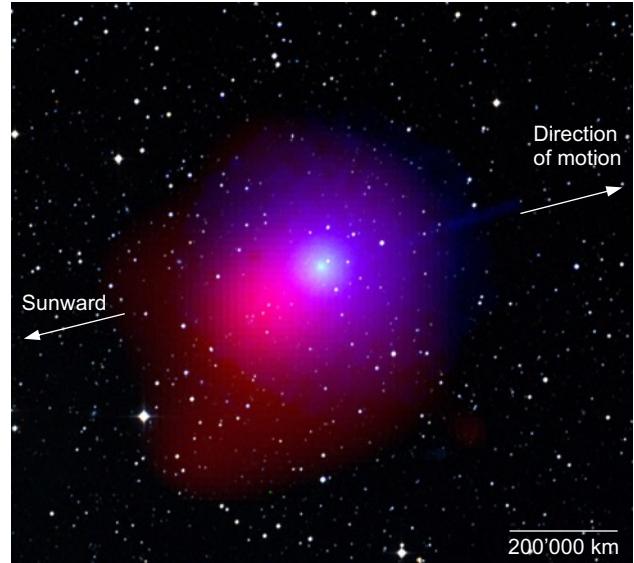
- A. Solar radiations
- B. Cosmic radiations
- C. Earth trapped particles

- Picture: **Comet Lulin**

- Photo taken by Swift spacecraft (NASA + Italy and UK, detection of gamma-ray bursts)
- False color image
 - Red: X-ray emissions (ions-gases interactions)
 - Blue and green: ultraviolet/optical emissions (OH molecules)
 - The cloud of water shed by the comet is excited by the solar wind, generating X-ray emissions.



Exercise 2.1: Solar Wind



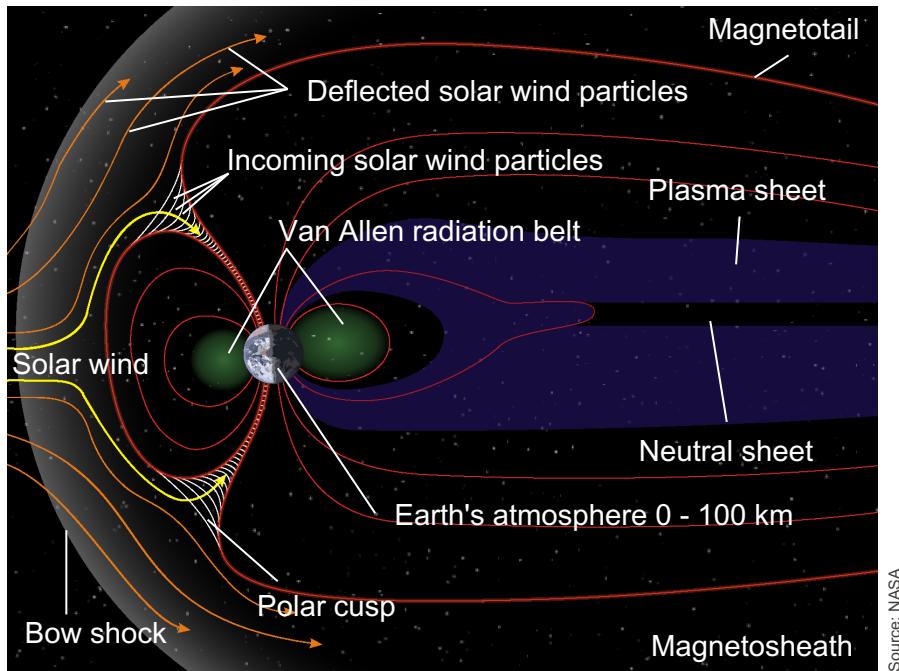
Source: NASA/Swift/Univ. of Leicester/Bodewits et al.

- Picture: ESA/NASA **SOHO** (Solar and Heliospheric Observatory), the effect of **solar Coronal Mass Ejection** resulting in a strong high energy proton event. Proton impinging on the imaging sensor of the instrument are observed as bright pixels or streaks.

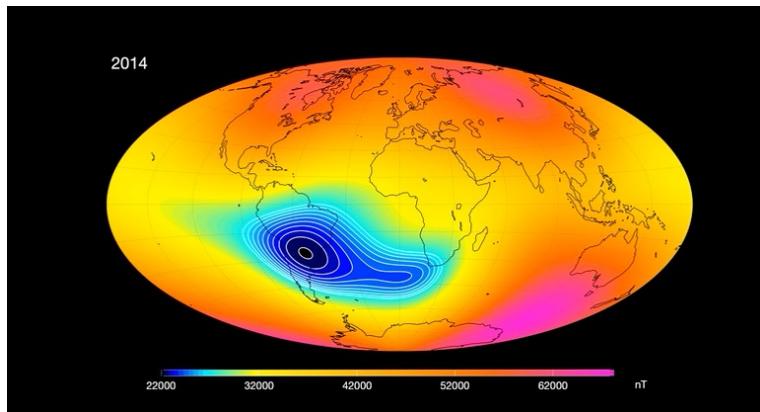
SOHO's view of the 11 May 2024 solar storm

Ionizing Radiations: around the Earth

Structure of Earth Magnetosphere



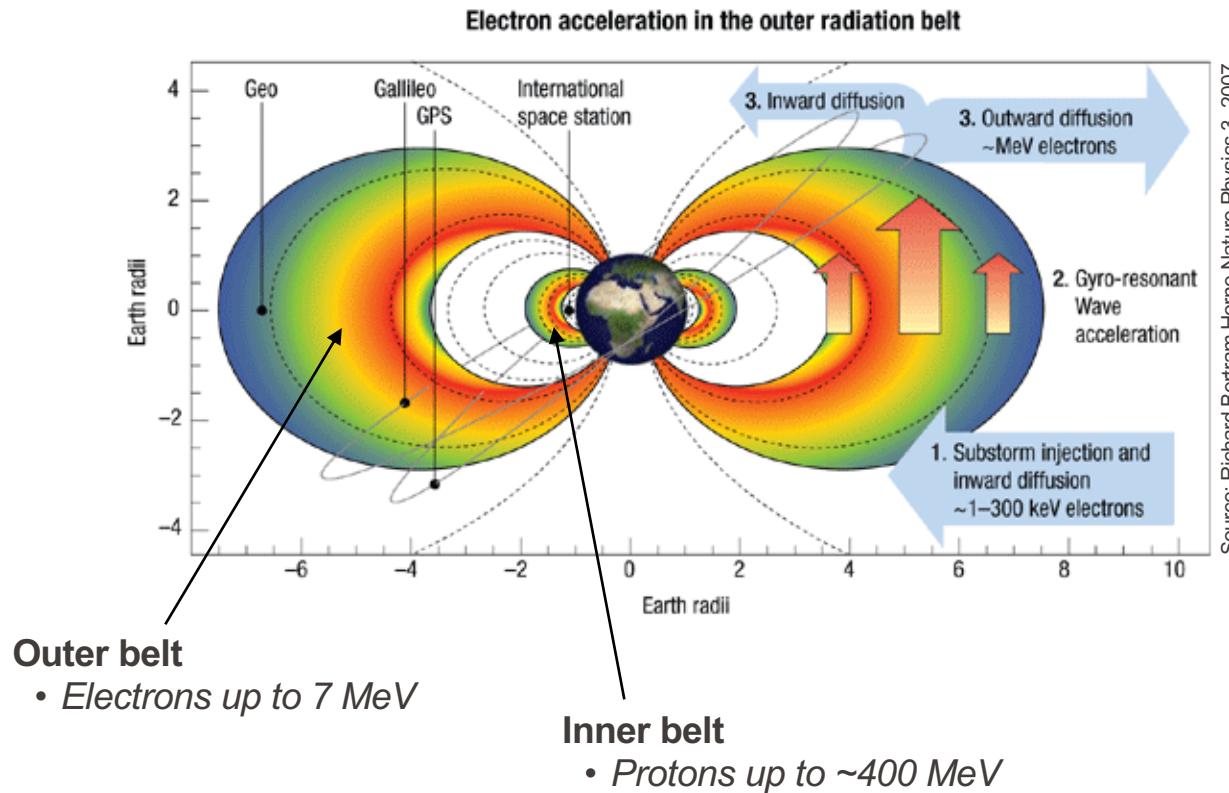
South Atlantic Anomaly (SAA)



Source: Division of Geomagnetism, DTU Space

e^- , p^+ , X-rays, $h\nu$

Ionizing Radiations: Van Allen Belts

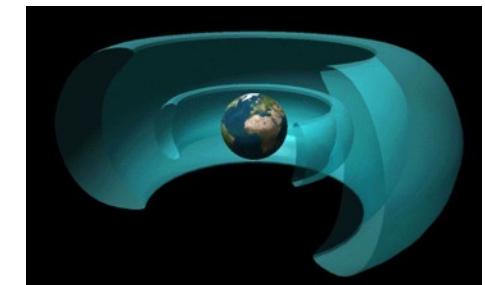


James Alfred Van Allen



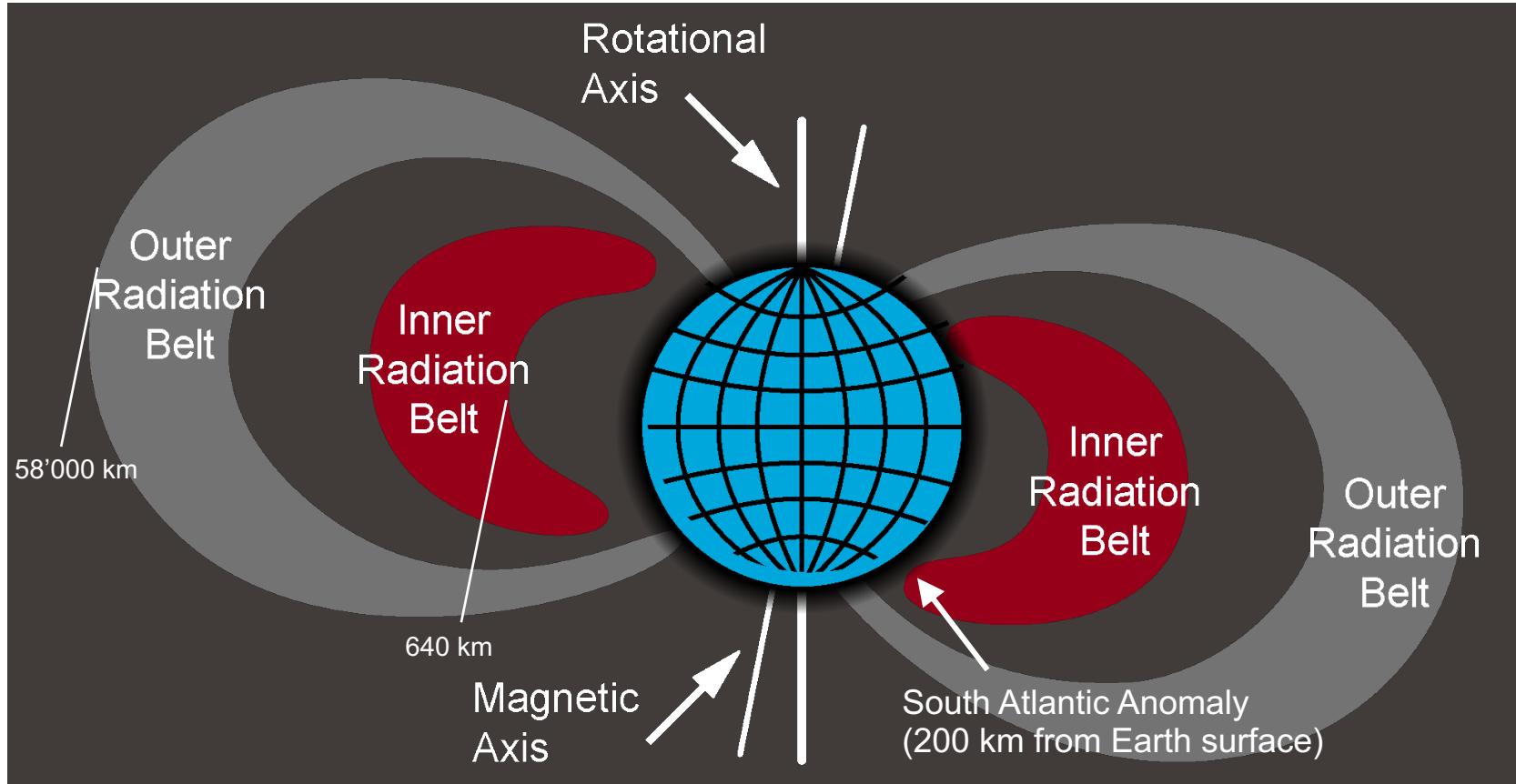
Source: NASA

Source: Richard Bertram Horne Nature Physics 3, 2007



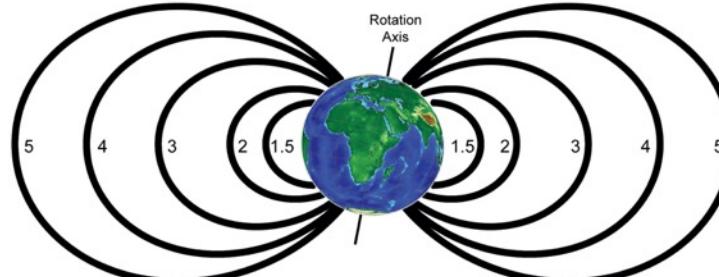
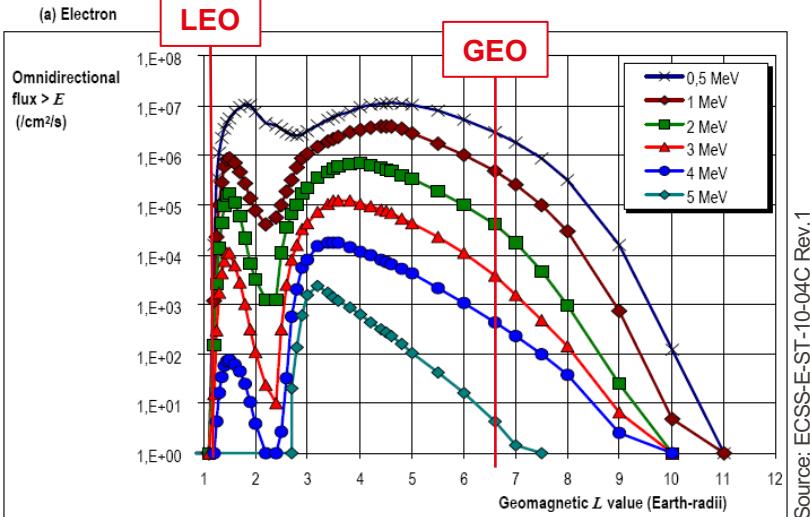
Source: NASA

Ionizing Radiations: Van Allen Belts

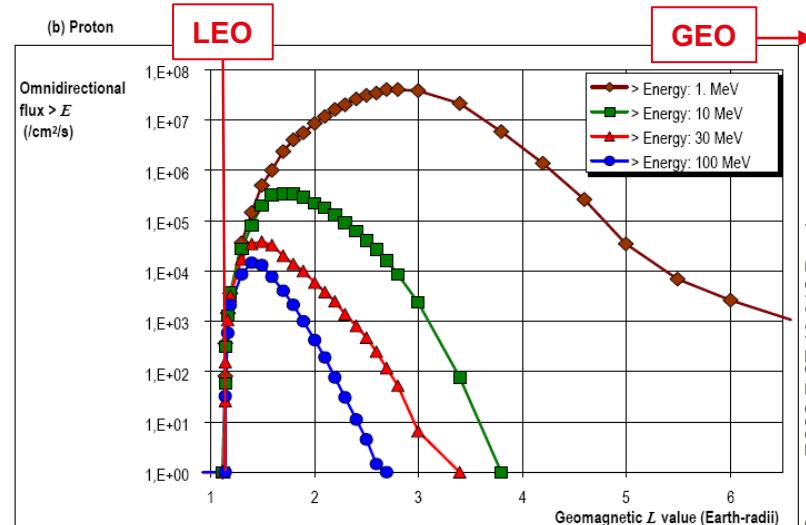


Source: https://commons.wikimedia.org/wiki/File:Van_Allen_radiation_belt.svg

Solar Wind: Electrons and Protons (models)



Source: https://en.wikipedia.org/wiki/File:L_shell_global_dipole.png



- Individual events:
Exceptional solar activity (solar flares)
- Proton trapped in Earth orbit
Worst case event:
 - $3 \cdot 10^{10}$ protons ($>30\text{MeV}$) / cm^2
From ECSS-E-ST-10-04C Rev.1 [1.1]

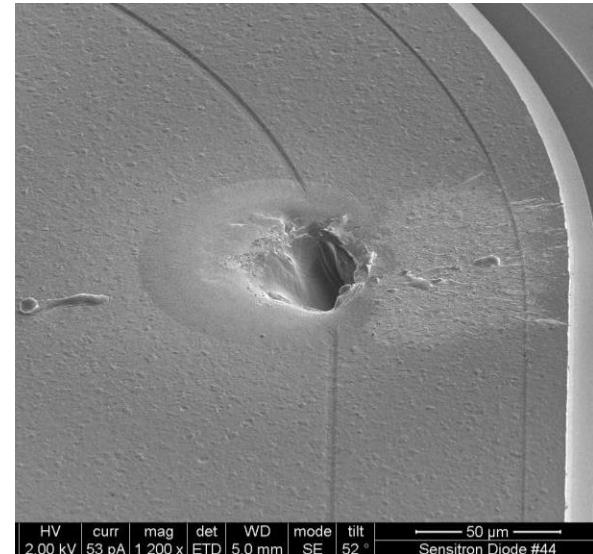


The ESA SME Initiative Training Courses

Particle Radiation

Orbit	Fluence [J.m ⁻² . Year ⁻¹]			Absorbed Dose in 4 μm Al (Gy.year ⁻¹)		
	Electrons	Protons	Total	Electrons	Protons	Total
MIR;LEO;350; 51.6;C	4.6x10 ²	11	4.7x10 ²	6.4x10 ²	1.5x10 ¹	6.6x10 ²
ISS;LEO;426; 51.6;C	8.6x10 ²	36	9.0x10 ²	1.2x10 ³	4.8x10 ¹	1.2x10 ³
GEO;35790;0; C	9.8x10 ⁵	3.8x10 ⁴	1x10 ⁶	5.4x10 ⁵	8.3x10 ⁶	8.8x10 ⁶
GLON;19100; 64.9;C	8.3x10 ⁵	2.6x10 ⁵	1.1x10 ⁶	3.8x10 ⁵	2x10 ⁶	2.4x10 ⁶
HEO;500- 39660;65;E	4.9x10 ⁵	6.8x10 ⁴	5.6x10 ⁵	2.6x10 ⁵	3.1x10 ⁵	5.7x10 ⁵
POL;LEO;600; 97;C	2.3x10 ³	1x10 ²	2.4x10 ³	2.5x10 ³	3.0x10 ²	2.8x10 ³

- Aging of materials:
 - Embrittlement
 - Modification of structure
 - Modification of material properties
 - Modification of thermo-optical properties
 - ...
- Health effects
- Degradation of electronic components
- Electrostatic charges of insulators, surface charging



- Dose (cf. ECSS-E-ST-10-04C Rev.1 [1.1]):
 - A spacecraft is exposed to high flux of charged particles, in particular when crossing the Van Allen Belts.
 - Electrons (mainly trapped by the terrestrial magnetic field)
 - Energies of several 10th of keV
 - High fluctuation of the electron density (factors from 1 to 100) depending on day/night, solar activity, ...
 - Solar Wind
 - Protons: 95%
 - Alpha-particles: 4%
 - Others (C, N, O, Ne, Mg, Si, Fe, ...): 1%
 - Average velocity of the particles 468 km/s, frequent high-speed streams at 700 km/s, sometimes > 1000 km/s (high solar activity).
 - Specific characteristics for each missions
 - Exposition data are parts of the requirements for a mechanism (e.g.: the total ionizing dose - TID - for the mission shall be $5 \cdot 10^6$ rad)
 - Such an exposition is higher than the allowed dose for some materials, in particular for electronic components  Shielding is required



esa



The ESA SME Initiative Training Courses

Charged Particles Environment

Radiation Source	Nature	Energy	Flux (part.cm ⁻² s ⁻¹)	Characteristics	Remarks
Galactic Cosmic Rays	Protons (~90%) α (He-nucleus) & Heavy Ions (10%)	10^{-2} GeV- 10^{10} GeV	2-5		Least Significant for materials
Solar Wind	Protons (96%) α and O-ions Electrons	~ 1 KeV ~ 1 KeV ~ 20 - 40 eV	$p^+ 2.10^8$ at 1A.U.	- Neutral plasma - Low energy restricts hazards to surface	No influence on circumterrestrial orbits at altitudes< $6.6 R_E$
Solar Cosmic Events (Flares)	Protons (95%) Heavy Ions	1-100 MeV (below 10 MeV spectrum $\sim E^{-1.2}$, beyond $\sim E^{-5}$)	Precise prediction of solar activity cannot be made	- E and N particles varies by events - Omnidirectional isotropic	
Trapped Radiation 1.Inner Belts (1.2- 3.2 R_E) 2. Outer Belts (3-7 R_E)	Protons and electrons	$E_{p+} < 30$ MeV (90%) $E_e < 5$ MeV (90%)	$p^+ 5.10^5$ $E > 1$ MeV $e^- 2.10^7$ $E > 5$ MeV	- Omnidirectional Isotropic - Flux varies with magnetic latitude - Spectra are very variable with solar activity (GEO) - Fluxes not entirely symmetric in Longitude (SAA for protons)	- Most important for orbits at altitude < $6.6 R_E$ - High E protons in inner belts only - Atomic displacements are possible at LEO in SAA
	Protons and electrons	All $E_{p+} < 1$ MeV	$p^+ 10^9$ $E > 10$ KeV $e^- 5.2.10^7 e^{-5xE}$ with E in MeV		
Aurora	Electrons and protons	$e^- 2$ KeV $< E < 20$ KeV $p^+ 80 < E < 800$ KeV	$e^- 1010$ during storms $p^+ < 107$	- Observed between 65° and 70° N and S magnetic latitude at altitudes between 100 and 1000 km - Very much time dependent	

Solar Wind: Electromagnetic radiation



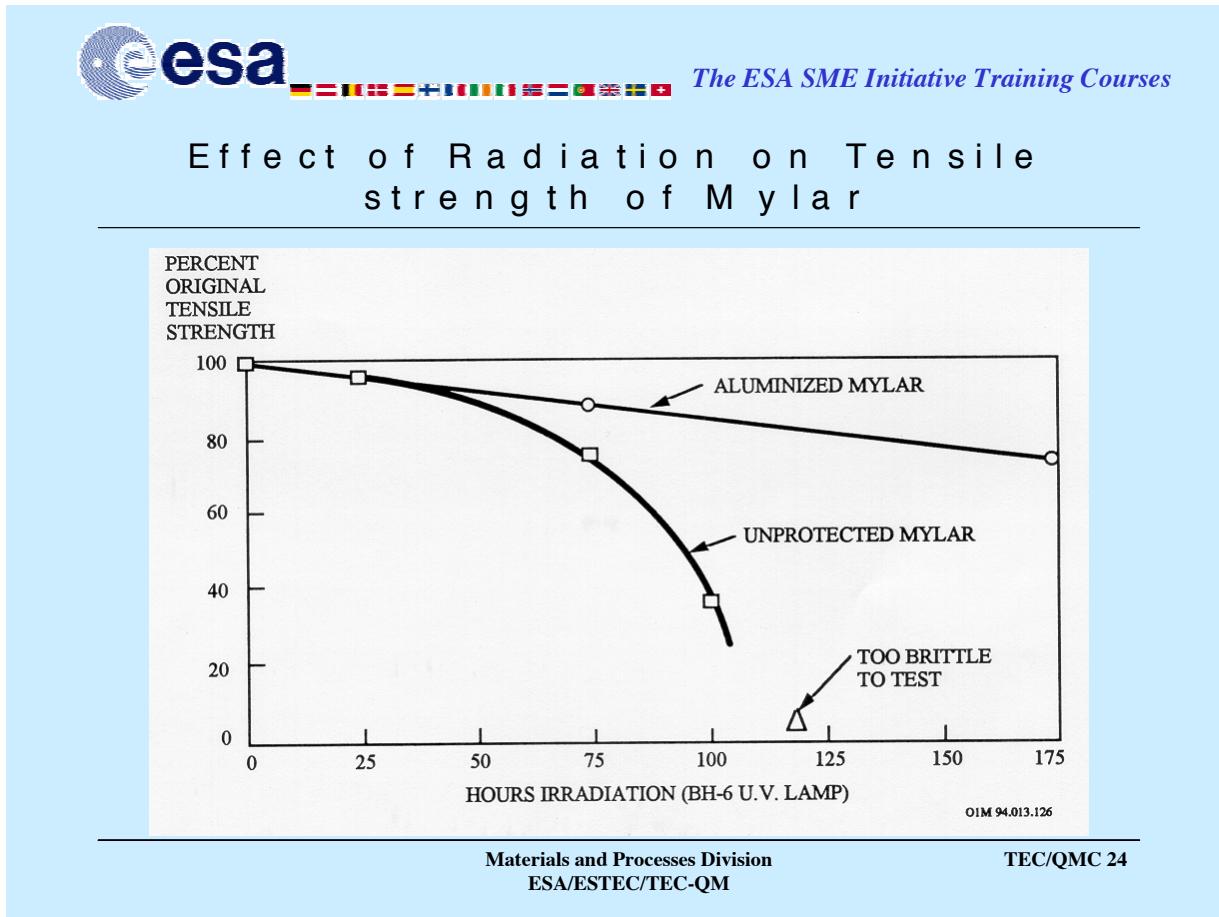
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High Energy Solar Flux

Type	Wavelength (nm)	Average Flux (W/m ²)	Worst Case Flux (W/m ²)
Near UV	180-400	118	177
UV	<180	2.3×10^{-2}	4.6×10^{-2}
FUV	100-150	7.5×10^{-3}	1.5×10^{-2}
EUV	10-100	2×10^{-3}	4×10^{-3}
X-rays	1-10	5×10^{-5}	1×10^{-4}
Flare X-rays	0.1-1	1×10^{-4}	1×10^{-3}

Source: M. Van Eesbeek, ESA/ESTEC/TOS-QM

U.V. Radiations: an example, Mylar



Source: M. Van Eesbeek, ESA/ESTEC/TOS-QM

Ionizing Radiations: shielding

(ECSS-E-ST-10-12C [2.2])

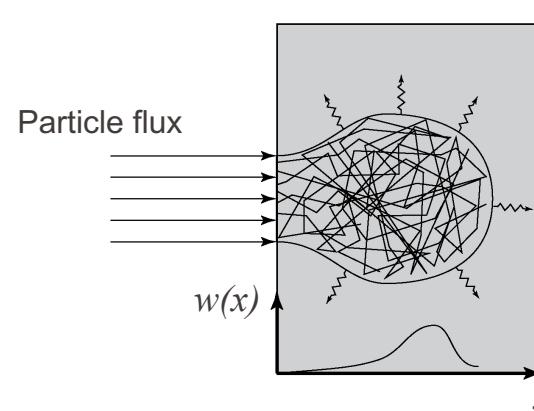
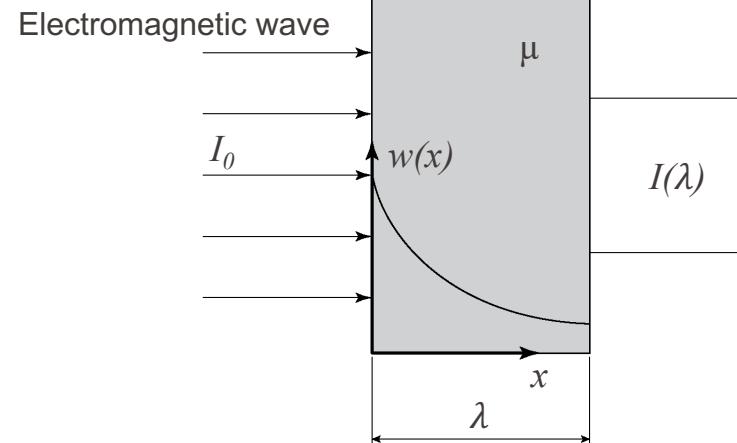
- For electromagnetic waves, the flux is reduced behind a metallic wall:

$$I(\lambda) = I_0 \cdot e^{-\mu \cdot \lambda}$$

Where

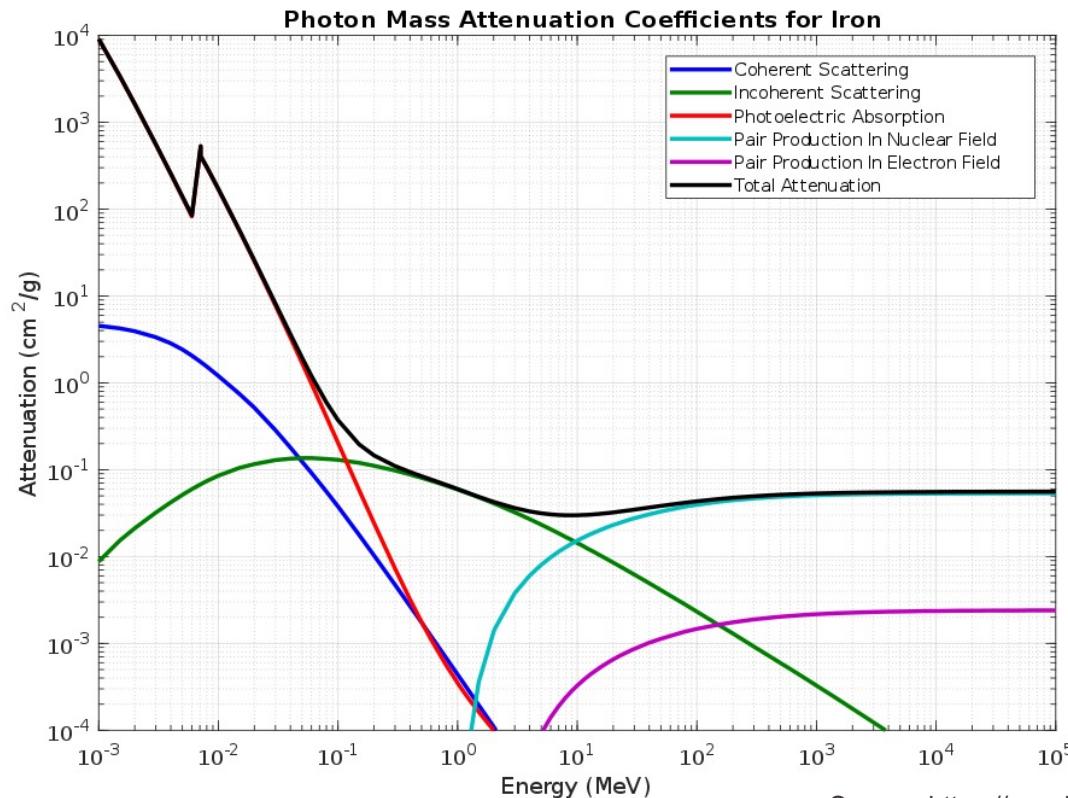
- μ: attenuation coefficient
 - Depends on the material
 - Depends on the energy (wavelength)

- For particles, absorption depends on other parameters
 - Type of particles
 - Charge
 - Energy (velocity of the incident particle)
 - Material (density, nuclear disintegration)
- The energy transferred to the human body depends on the radiation type, the organs and tissues and the geometry



Ionizing Radiations: Mass attenuation coefficient

- Various physical phenomena depending on the energy of the incident radiation



Mass attenuation coefficient: $\frac{\mu}{\rho_m}$

ρ_m mass density

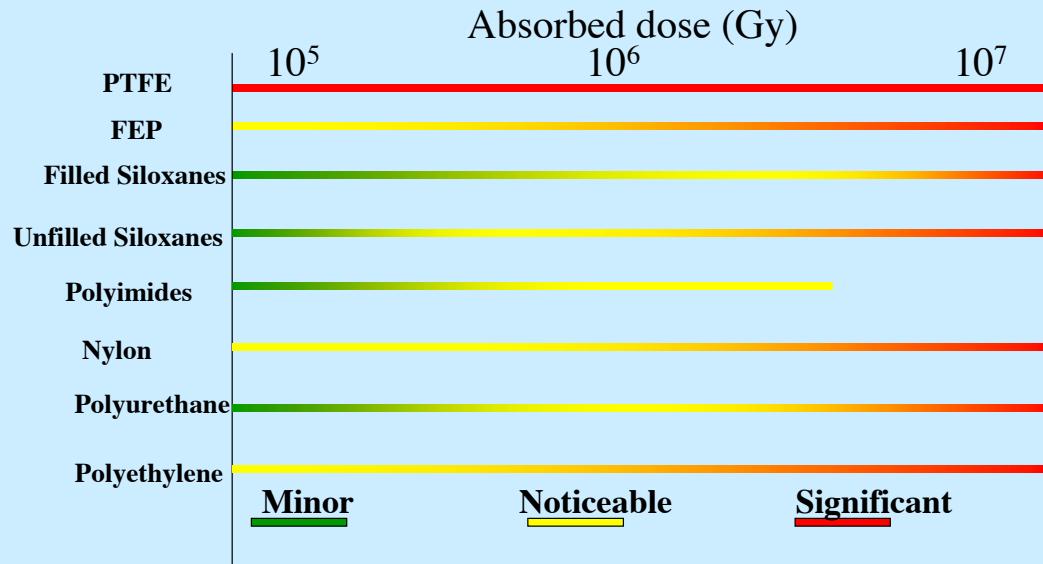
*x-rays,
gamma rays,
bremsstrahlung*

Ionizing Radiations: sensitivity of polymers



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Radiation Sensitivity of Polymers



- Theme 2 – Part 2: Environmental constrains, continued
- Theme 3: Systems Engineering, Project Management and Quality Assurance
- Exercise 2.1